

**CLAIMS**

What is claimed is:

1. An impressor assembly for impressing a member disposed on a rim of a can lid comprises an impressor head having a base, a tooth descending from said base so that when the impressor head is moved towards said can lid, the tooth engages said member and impresses said member against said can lid.
2. The impressor assembly of claim 1, wherein said rim has a diameter and said tooth has a diameter, the diameter of said tooth being slightly less than the diameter of said rim so as to press said member between a rim wall of said can and said tooth.
3. The impressor assembly of claim 1, wherein said tooth is shaped and sized to be received in fitting relationship with a countersink of a can lid.
4. The impressor assembly of claim 1, wherein said tooth defines an interior space in said impressor head and further comprising a compressible pad affixed to said base within said interior space.
5. The impressor assembly of claim 4, wherein said compressor pad is doughnut shaped.
6. The impressor assembly of claim 1, further comprising an air vent extending through said base.
7. The impressor assembly of claim 4, wherein said compressible pad has a thickness and said tooth descends from said base by a height, said height being greater than said thickness.

8. A method for impressing a member on a top surface of a can having a lid comprising:
- disposing a member on a rim of said can;
  - providing an impressor assembly having an impressor head, the impressor head having a base and a tooth descending from said impressor head, the tooth having a diameter slightly less than the diameter of the rim of said can ; and
  - moving said impressor assembly towards said member so that the tooth engages the member and presses the member against said lid.
9. The method of claim 8, wherein said member has a diameter, the diameter of the member being greater than the diameter of said rim.
10. The method of claim 8, further comprising the step of shaping and sizing the tooth to be received in fitting relationship with a countersink formed on said can lid.
11. The method of claim 8, wherein said tooth defines an interior space, a compressible pad being disposed within said interior space, and further comprising the step of:
- pressing said member against a surface of said can lid with said compressible pad after said tooth has engaged said member.
12. The method of claim 11, wherein said compressible pad has a doughnut shape.